

A close-up photograph of a Jones Legend cartoner machine in operation. The machine is a complex of metal frames, rollers, and pneumatic cylinders. A bag of 'original Saltines' is being fed into the machine, moving along a conveyor system. The bag is partially filled and has its top being sealed by the machine. The background is slightly blurred, focusing attention on the machine and the product.

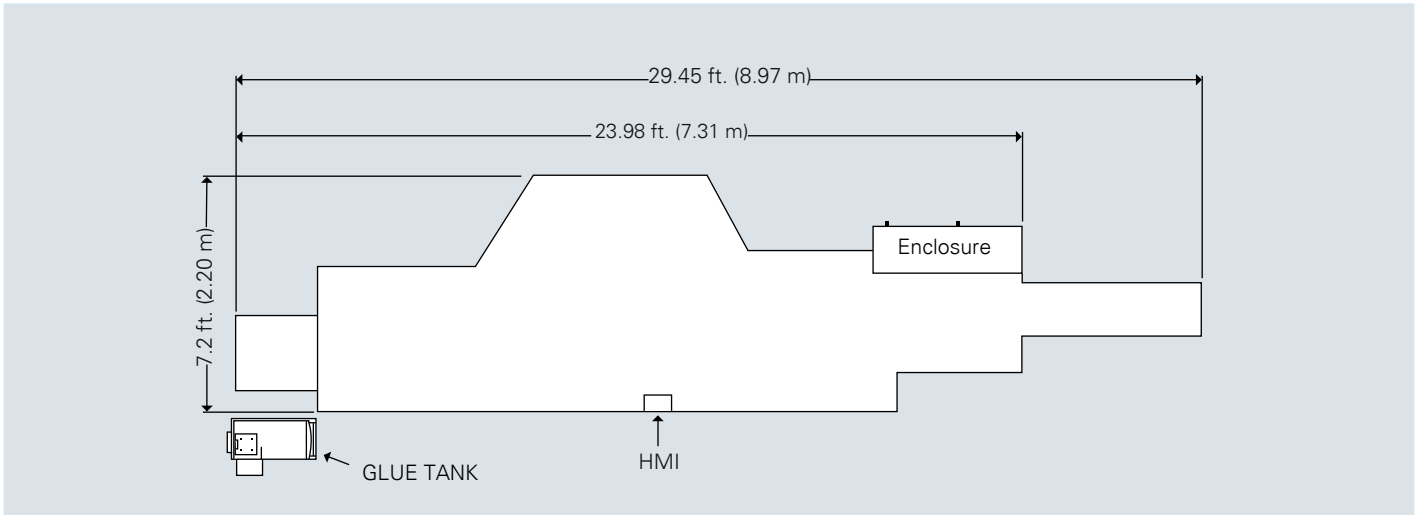
**Jones Legend®**



R.A Jones & Co. expands size range, streamlines design, setup, and machine cost in a customer-driven, total re-engineering of its Legend cartoner line. This machine brings proven sanitary design to global packaging lines. Developed with extensive customer input at multiple stages through the process, the Legend meets market needs for greater packaging flexibility, easier operation and clean-up, reduced maintenance and downtime, even shorter lead times and start-up.

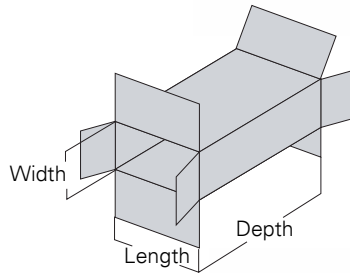
# JONES LEGEND®

Large Center Cartoner



## PRODUCT FEATURES AND OPTIONS

- Speeds up to 160 cpm
- Rigid, heavy duty aluminum frame
- 2 head rotary feeder
- Powered carton magazine
- Allen Bradley PLC and touch screen
  - widely available parts and service
- Barrel-cam product loader with overload protection
- Sanitary debris fall through design
- Fully accessible perimeter guarding with fulllength doors
- Ergonomic operator access design



## TYPICAL APPLICATIONS

- Bag in Box
- Consumer Products
- Cracker/Cookie Slugs
- Pouch/Sachet
- Frozen Pizza
- Facial Tissue



12" Pitch	Length	Width	Depth
Carton Minimum	5" (127 mm)	1.25" (32 mm)	5.12" (130 mm)
Carton Maximum	10" (254 mm)	4.38" (111 mm)	14.50" (368 mm)
9" Pitch	Length	Width	Depth
Carton Minimum	5" (127 mm)	1.25" (32 mm)	5.12" (130 mm)
Carton Maximum	7" (178 mm)	4.38" (111 mm)	14.50" (368 mm)

Please contact

**R.A Jones & Co.**  
 2701 Crescent Springs Road, Covington, KY 41017 / USA  
 T. 1 859 341 0400 • F. 1 859 341 0519  
[www.rajones.com](http://www.rajones.com)  
[sales@rajones.com](mailto:sales@rajones.com)